

# FBD\_FTA : An Automatic Assistant for Fault Tree Analysis of Function Block Diagrams

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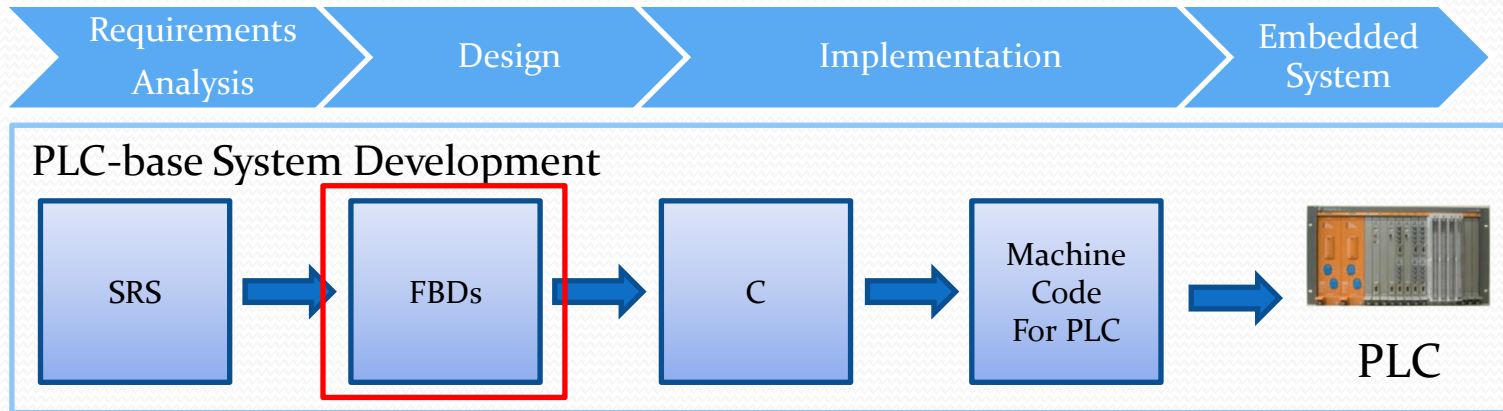
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# Introduction

# Introduction

- Failures of safety-critical systems
  - Use hazard analysis techniques to assess the hazards.
- Hazard analysis to our target system.
  - It use Programmable logical controllers (PLC).
  - PLC program uses function block diagram (FBD) for programming language.
- FBD\_FTA for FTA about FBD program
  - FBD\_FTA uses fault tree analysis (FTA) and temporal fault tree (TFT).

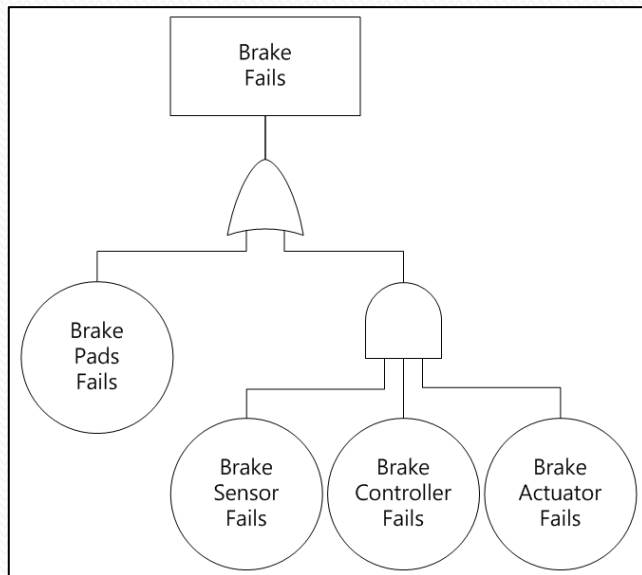




# Background

# Background – Fault tree analysis

- Fault tree analysis (FTA)
  - Provides a method for determining causes of the accident.
  - Draw fault in a square, basic events in circles.
  - Logical gates AND and OR, make relation between events.
  - FT can be written as a boolean expression.



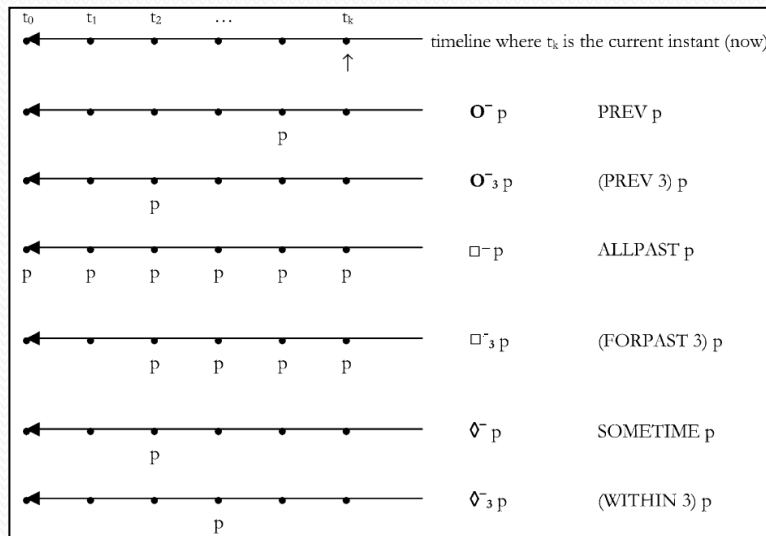
Fault tree

- Fault : Brake Fails
- Relation : OR, AND
- Leaf events : Brake Pads Fails, Brake Sensor Fails, Brake Controller Fails, Brake Actuator Fails
- Boolean expression

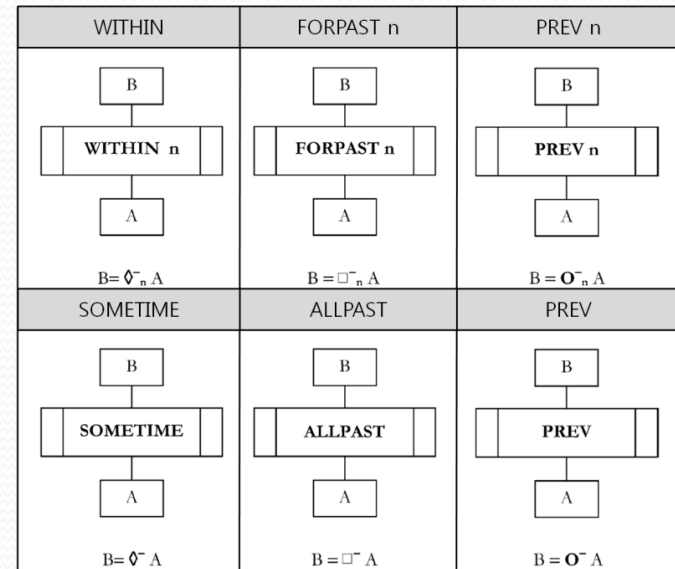
$$Brake\ Fails \rightarrow ( Brake\ pads\ Fails \vee ( Brake\ Sensor\ Fails \wedge Brake\ Controller\ Fails \wedge Brake\ Actuator\ Fails ) )$$

# Background – Temporal fault tree

- Temporal fault tree (TFT)
  - The traditional FT does not handle temporal properties.
  - Temporal fault tree (TFT) uses propositional linear temporal logic(past) (PLTLP) to add temporal properties.
  - The PLTLP uses logical operators and temporal operators.



Example state sequences of some temporal connectives



Temporal gates for fault tree

# Background – Temporal fault tree

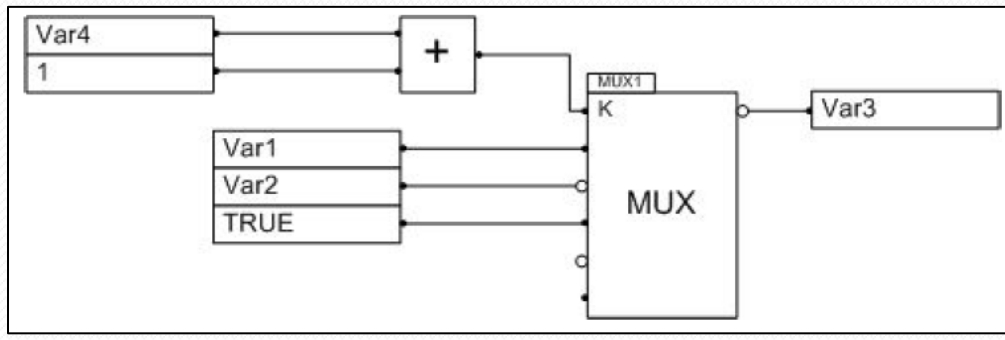
- PLTLP also can be written as a boolean expression and temporal operators.
  - WITHIN  $n$  :  $\diamond_n^-$
  - FORPAST :  $\square_n^-$
  - PREV  $n$  :  $O_n^-$
  - SOMETIME :  $\diamond^-$
  - ALLPAST :  $\square^-$
  - PREV :  $O^-$
  
- TFT expression

1.  $rain \rightarrow (\diamond_2^-(cold \wedge humid))$
2.  $lift\_arrives \rightarrow (\diamond^-(req\_from\_floor \vee req\_from\_passenger))$



# Background – Function block diagram

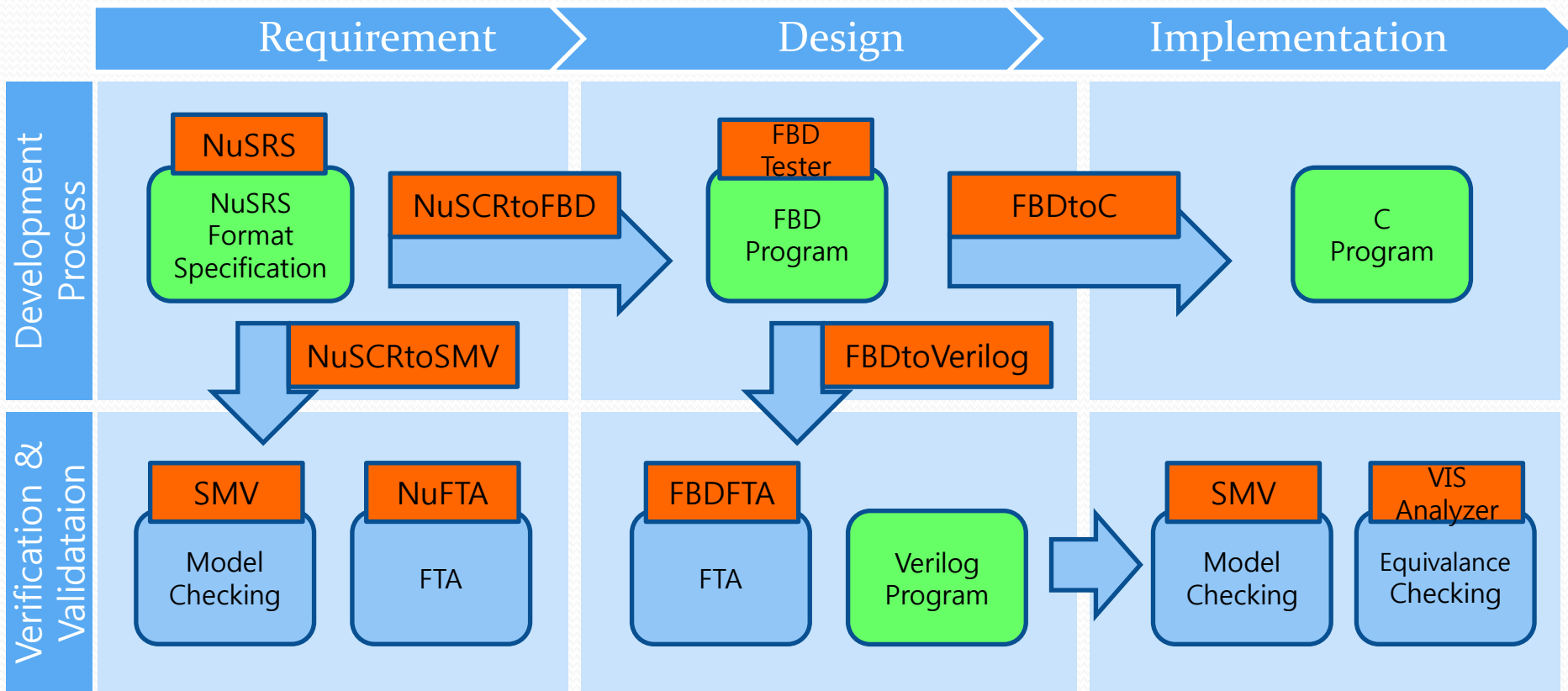
- Function block diagram (FBD)
  - One of programming languages of PLCs.
  - PLCs are used to control of machinery on factory, and nuclear power plant.
  - FBD can describe the function between input variables and output variables.
  - IEC 61131-3 standard defines figures and functions of FBD
  - PLCopen defines the xml formats to save programs written in languages of IEC 61131-3



Function block diagram

# Background – NuDE

- Nuclear development environment (NuDE)
  - Development environment for safety-critical software of nuclear power plant.
  - Includes tools NuSRS, NuFTA, NuSCRtoSMV, NuSCRtoFBD, FBD Tester, FBDtoVerilog, and FBD\_FTA.



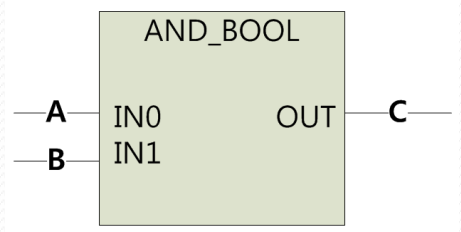


# Fault tree templates

# Fault Tree Templates

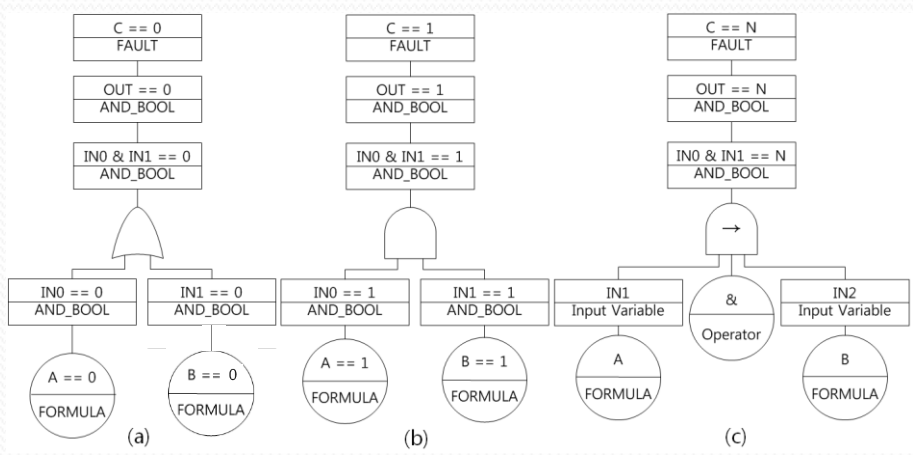
- Generating FT needs FT templates for each FB.
  - Each FB has their characteristics.
  
- Template selection is depending on FB's output.
  - The output value to three types; "0," "1," and unspecified value.
  
- The case "0," and "1," expressed by the connection of FB and logical gates.
  - Unspecified value is cannot represented by AND and OR gates.
  
- Templates can be connected to another template.
  - Connecting to leaf node of other template.
  
- Generate intermediate nodes for visualization.
  - Visualization for translation of fault tree.

# Fault Tree Templates – Bit-string and Bitwise boolean



AND\_BOOL function block

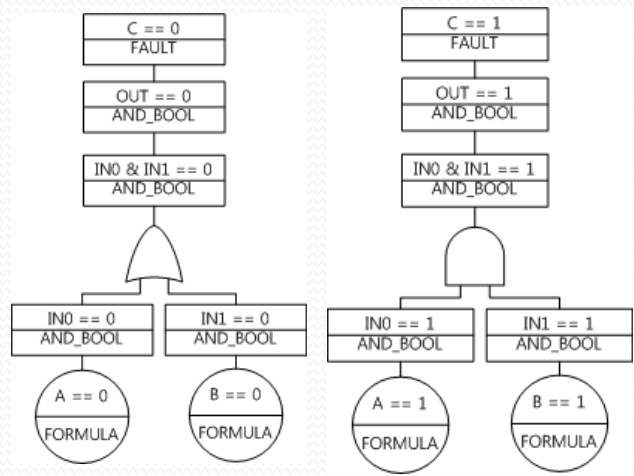
- Bit-string and bitwise FBs
  - It used to manipulate one or more bit patterns or binary numerals for comparisons and calculations.
  - AND\_BOOL behaves like a logical AND operation.



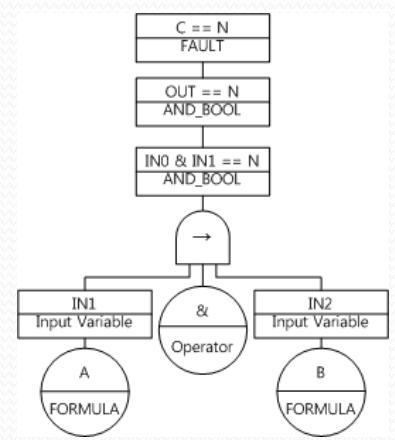
FT templates for AND\_BOOL

- Template for output value :
  - "0", "1" : Represented by logical gate and input variables.
  - Unspecified value : Use INORDER gate to represent the template.

# Fault Tree Templates – Bit-string and Bitwise boolean



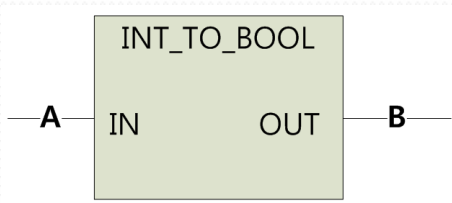
FT templates for AND\_BOOL (a), (b)



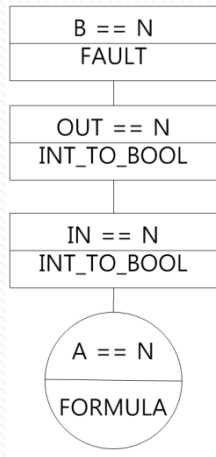
FT templates for AND\_BOOL (c)

- Case A
  - Output value is 0.
  - Output is determined by one false value.
  
- Case B
  - Output value is 1.
  - Output needs that all input value become 1.
  
- Case C
  - Output value is unspecified.
  - It cannot be represented by logical gates.

# Fault Tree Templates – Type conversion



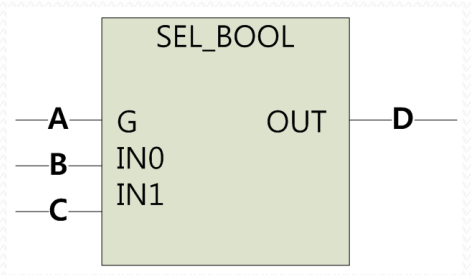
INT\_TO\_BOOL function block



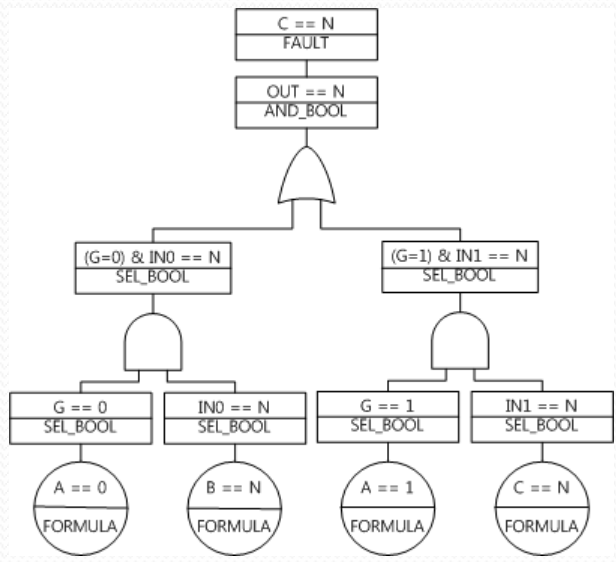
FT templates for INT\_TO\_BOOL

- Type conversion FBs
  - It transforms input data to another data type.
  - INT\_TO\_BOOL change int type value to boolean type value.
  
- Template for output value :
  - Always same form.
  
- Reflecting type conversion to formula is difficult.
  - Integer "0" and boolean "0" are same form in formula.

# Fault Tree Templates – Selection and Comparison



SEL\_BOOL function block

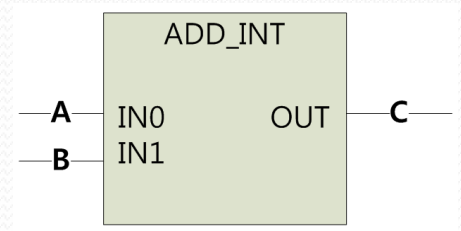


FT templates for SEL\_BOOL

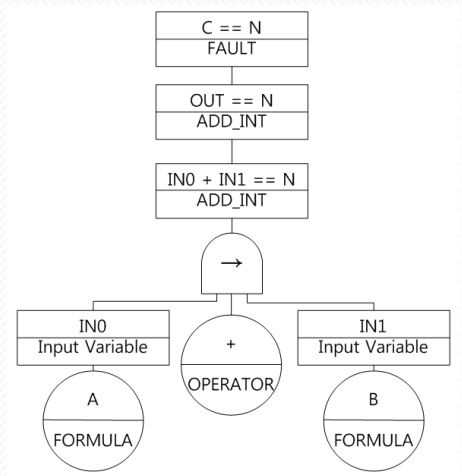
- Selection and comparison FBs
  - It selects one of each values between inputs.
  - SEL\_BOOL outputs selectively IN0 or IN1 depending on G value.
  
- Template for output value :
  - Always same form.
  
- Regardless of the output value, selection is determined by G value.



# Fault Tree Templates – Numerical



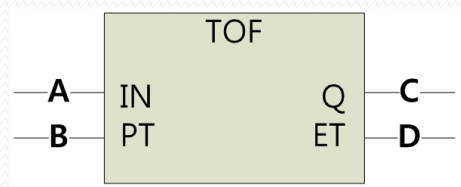
ADD\_INT function block



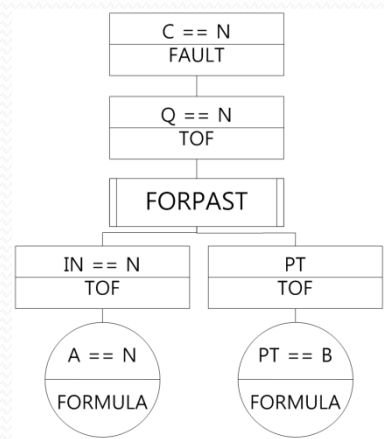
FT templates for ADD\_INT

- Numerical FBs
  - It performs operations like arithmetic and trigonometric functions.
  - ADD\_INT returns an output sum of the input values.
  
- Template for output value :
  - Always same form.
  
- Representing the result of ADD\_INT using AND or OR gate is difficult.
  - If return value is "2," it is hard to express using "0," "1," and logical AND, OR gates.
  - Use INORDER gate to describe the template.

# Fault Tree Templates – Timer



TOF function block



FT templates for TOF

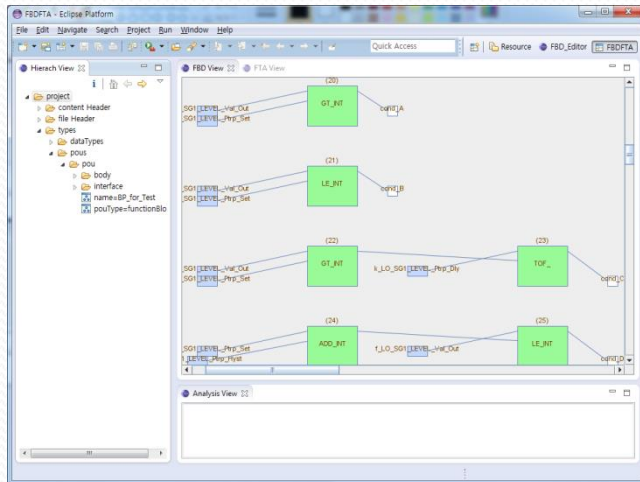
- Timer FBs
  - It decides output value by check on the input value and determination of input value.
  - TOF receives the timer value of the whole system to ET. The value of IN is to be output to the Q value of time coming to the PT.
  
- Template for output value :
  - Always same form.
  
- For temporal properties, temporal gate is used in template.
  
- TFT expression

$$(C==1) == \square_B^-(A==1)$$

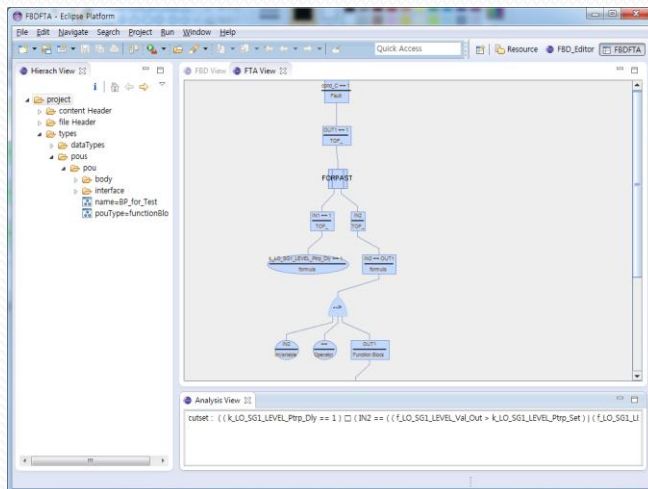


FBD\_FTA

# FBD\_FTA – Implementation of FBD\_FTA



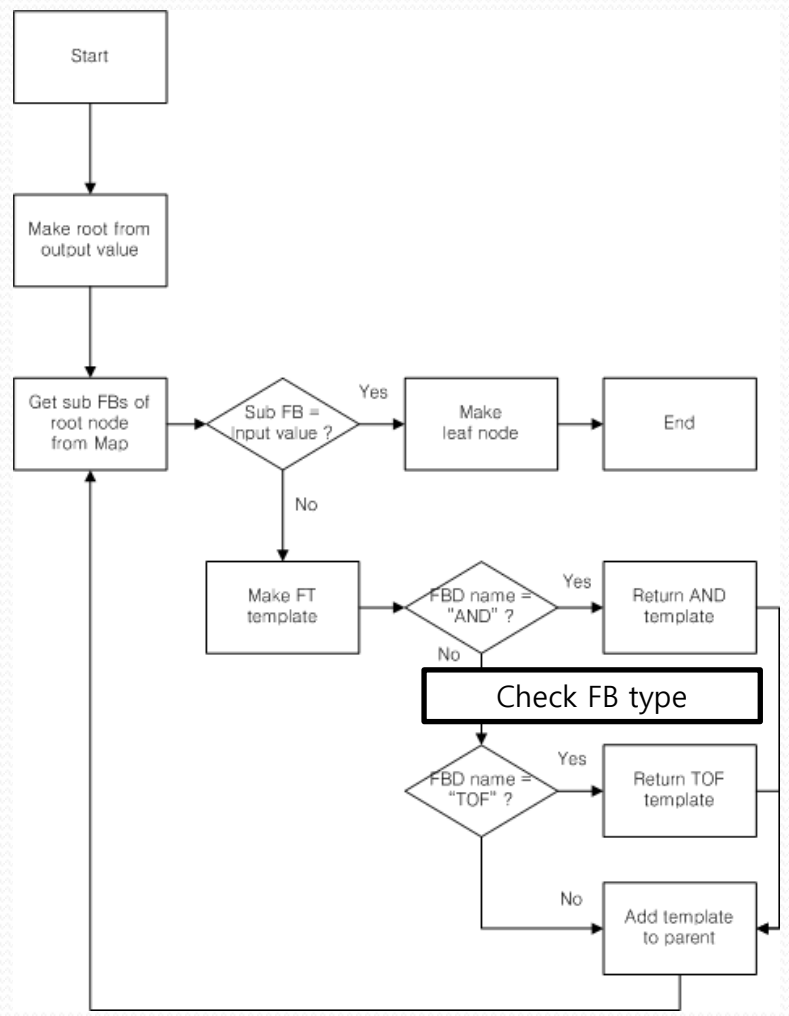
FBD View



FTA View

- Input :
  - Standard FBD defined in IEC 61131-3
  - Input file is generated from NuSCRtoFBD.
  
- Development environment :
  - Eclipse plug-in for extension and NuDE.
  
- Automatic generation of FT from FBD.
  - Manual generation of FT takes lots of cost and time.
  
- Two view for FBD and FTA.
  - FBD View shows the whole FBD program.
  - FTA View shows generated FT from selected FB in FBD View.

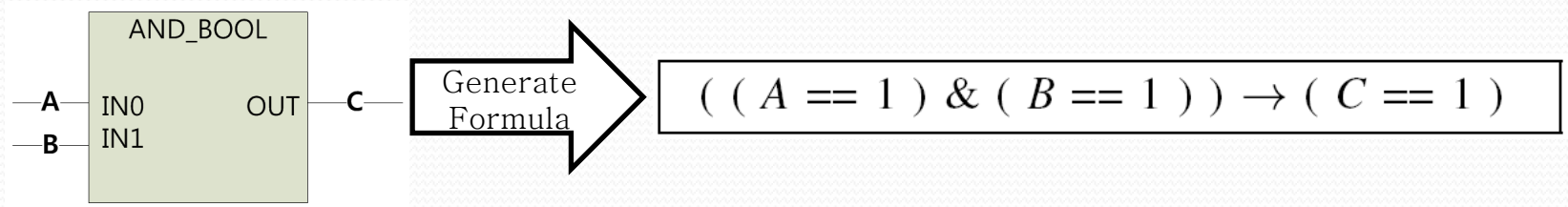
# FBD\_FTA – Generation of fault tree



- Generate fault tree
  - Make root from output value.
  - If sub FB of current FB is not input value, FBD\_FTA finds appropriate FT template and repeat this sequence recursively.
  - If sub FB of current FB is input value, FBD\_FTA ends FT generation.
  
- Make FT Template From FBD
  - Make FT template from FB's name.
  - Use each defined template of FB.
  
- FBD\_FTA does not care about the probabilities of nodes.
  - Generally, FTA assign probabilities to each node
  - Probability of logics in software is basically meaningless.

# FBD\_FTA – Finding cut-sets

- Cut-sets are another representation of FT using formula.
  - Intermediate nodes are meaningless in the formula.
- FBD\_FTA find cut-sets using inorder traversal.
- Formula of AND\_BOOL
  - If  $C == 1$ ,



- Input value A and B affects to the output value C.

# FBD\_FTA – Fault tree data structure using xml

```

<?xml version="1.0" encoding="UTF-8"?>
<xs:schema xmlns="http://www.w3.org/2001/XMLSchema"
  xmlns:tns="http://dsLab.konkuk.ac.kr/FaultTreeSchema/"
  xmlns:xs="http://www.w3.org/2001/XMLSchema"
  targetNamespace="http://dsLab.konkuk.ac.kr/FaultTreeSchema/">

  <xs:element name="root" type="tns:rootType"></xs:element>

  <xs:element name="node" type="tns:nodeType"></xs:element>

  <xs:element name="faultTree" type="tns:faultTreeType"></xs:element>

  <xs:complexType name="rootType">
    <xs:sequence maxOccurs="unbounded" minOccurs="0">
      <xs:element name="node" type="tns:nodeType"></xs:element>
    </xs:sequence>
    <xs:attribute name="data" type="string"></xs:attribute>
    <xs:attribute name="desc" type="string"></xs:attribute>
    <xs:attribute name="id" type="string"></xs:attribute>
    <xs:attribute name="type" type="string"></xs:attribute>
  </xs:complexType>

  <xs:complexType name="nodeType">
    <xs:sequence maxOccurs="unbounded" minOccurs="0">
      <xs:element name="node" type="tns:nodeType"></xs:element>
    </xs:sequence>
    <xs:attribute name="data" type="string"></xs:attribute>
    <xs:attribute name="desc" type="string"></xs:attribute>
    <xs:attribute name="id" type="string"></xs:attribute>
    <xs:attribute name="type" type="string"></xs:attribute>
  </xs:complexType>

  <xs:complexType name="faultTreeType">
    <xs:sequence>
      <xs:element name="root" type="tns:rootType"></xs:element>
    </xs:sequence>
  </xs:complexType>
</xs:schema>

```

- No standards of general file formats to save the result of FT.
- Define xml schema for save the FT information.
  - Other tools can use this information.
  - Saving the FT helps to understand generation sequence of TF.
- Attributes
  - data : Actual information of each node in FT like formula or definition.
  - desc : Description of the information that using data only is difficult to express.
  - id : Integer value for identification and order of each node.
  - type : Gate or leaf node values for the classification of node types.

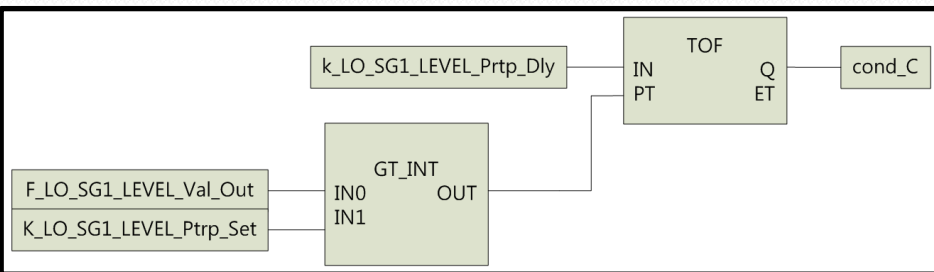
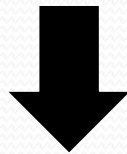


# Case study



# Case study

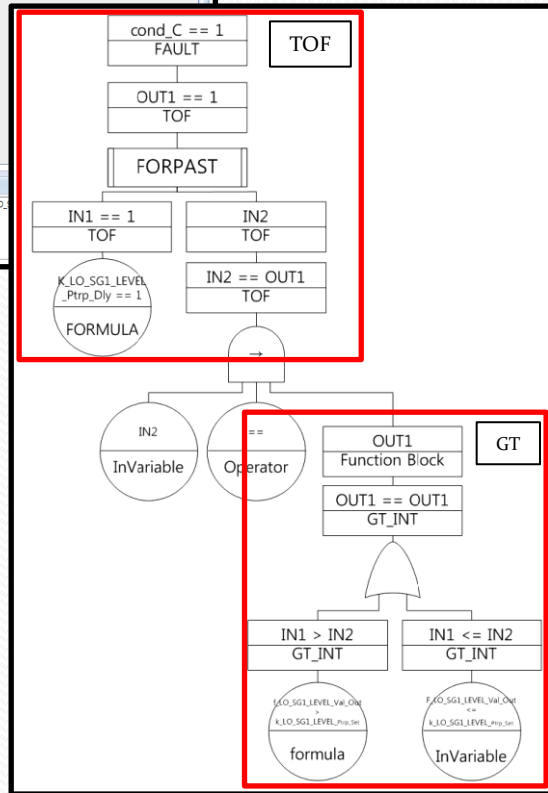
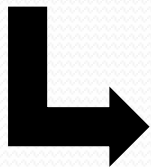
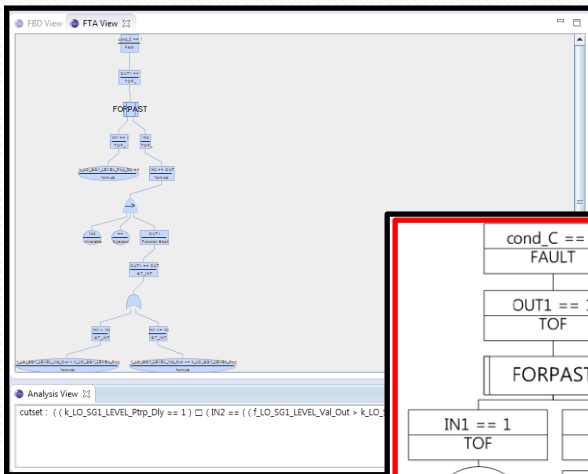
## Target FBD



- Our target :
  - A part of reactor protection system (RPS) Bistable Processor (BP).
  - This program is written by FBD.
- Output
  - cond\_C
- Input
  - K\_LO\_SG1\_LEVEL\_Ptrp\_Dly
  - F\_LO\_SG1\_LEVEL\_Val\_Out
  - K\_LO\_SG1\_LEVEL\_Ptrp\_Set
- FB
  - TOF
  - GT\_INT

# Case study

## Generated FT



- Fault :
  - $cond\_C == 1$
- Leaf nodes :
  - $k\_LO\_SG1\_LEVEL\_Ptrp\_Dly == 1$
  - $IN2 ==$
  - $f\_LO\_SG1\_LEVEL\_Val\_Out > k\_LO\_SG1\_LEVEL\_Ptrp\_Set$
  - $f\_LO\_SG1\_LEVEL\_Val\_Out <= k\_LO\_SG1\_LEVEL\_Ptrp\_Set$

### Cut-sets

$$((k\_LO\_SG1\_LEVEL\_Ptrp\_Dly == 1) \square (IN2 == ((f\_LO\_SG1\_LEVEL\_Val\_Out > k\_LO\_SG1\_LEVEL\_Ptrp\_Set) | (f\_LO\_SG1\_LEVEL\_Val\_Out <= k\_LO\_SG1\_LEVEL\_Ptrp\_Set)))) \rightarrow (cond\_C == 1)$$

### Significant input value

- $k\_LO\_SG1\_LEVEL\_Ptrp\_Dly$
- $f\_LO\_SG1\_LEVEL\_Val\_Out$
- $k\_LO\_SG1\_LEVEL\_Ptrp\_Set$



# Conclusion and Future work

# Conclusion and Future work

- Conclusion
  - Generating FT from FBD needs FT templates for each FB.
  - FBD\_FTA uses backward analysis to make FT and find cut-sets.
  - Automatic FT generation will help analysts perform hazard analyze of FBD program.
- Future work
  - Formalize the translated formula
  - Find minimal cut-sets



# Reference

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