

Common Cause Failure (CCF)



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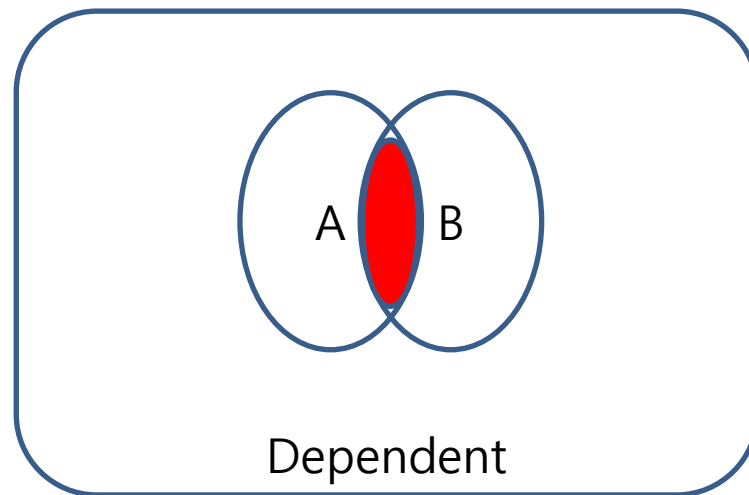
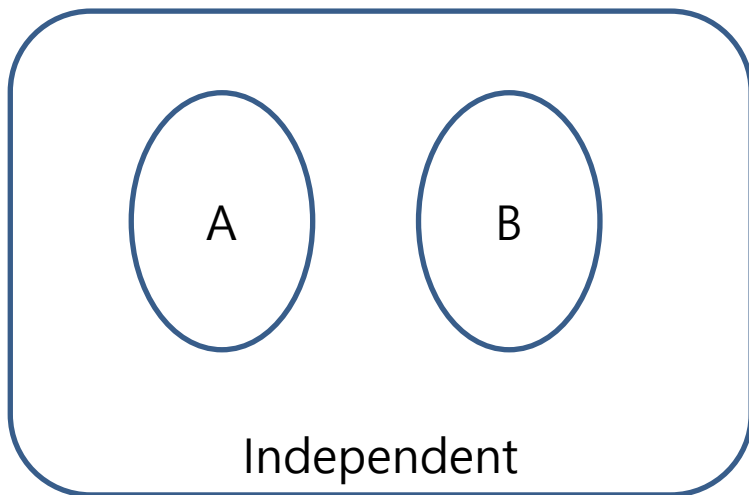
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- **Types of CCF**
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- **Common Cause Failure (CCF)**

Definition of CCF

- *Dependent Failures* in which two or more component fault states exist at the same time, or within a short time interval, as a result of a shared cause.

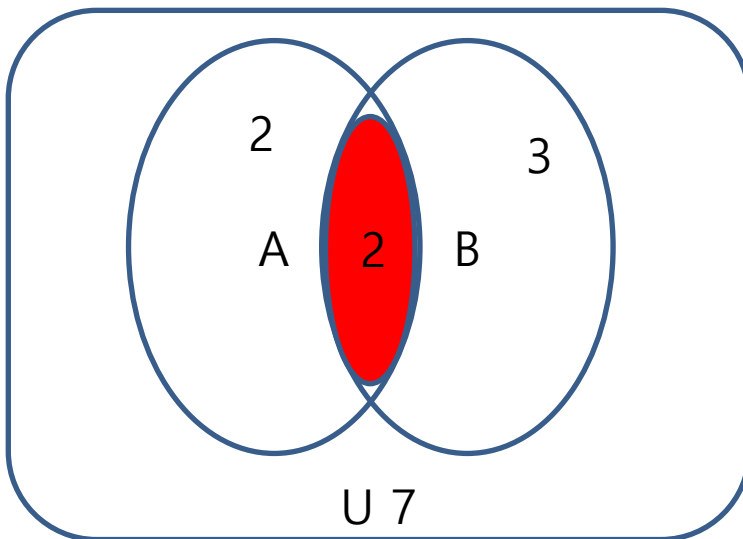


- **Common Cause Failure (CCF)**

Conditional Probability

The probability of an event given that another event has occurred.

"The conditional probability of A given B ", or "the probability of A under the condition B ", is usually written as $P(A|B)$



$$\begin{aligned} P(A|B) &= \frac{P(A \cap B)}{P(B)} \\ &= \frac{2}{7} \div \frac{5}{7} = \frac{2}{5} \end{aligned}$$

- **Common Cause Failure (CCF)**

Independent and Dependent Failures

Consider the event that item E_i is in a failed state. The probability that both items are in a failed state is

$$\Pr(E_1 \cap E_2) = P(E_1|E_2) \cdot P(E_2) = P(E_2|E_1) \cdot P(E_1)$$

Independent

$$P(E_1|E_2) = P(E_1)$$

$$P(E_2|E_1) = P(E_2)$$

Dependent

$$\Pr(E_1 | E_2) \neq \Pr(E_1) \quad \text{and} \quad \Pr(E_2 | E_1) \neq \Pr(E_2)$$

Positive dependence

$$P(E_1|E_2) > \Pr(E_1) \cdot \Pr(E_2)$$

Negative dependence

$$P(E_1|E_2) < \Pr(E_1) \cdot \Pr(E_2)$$

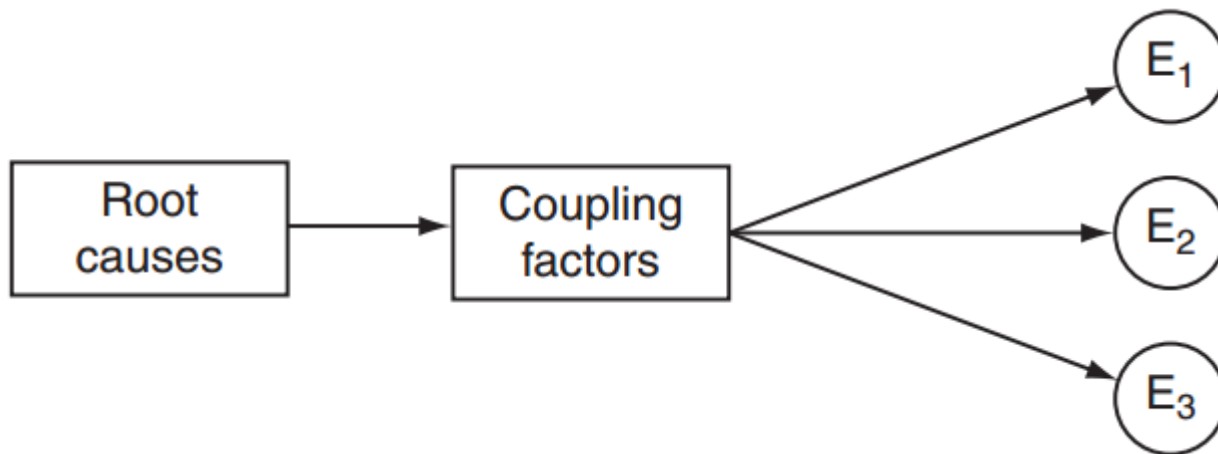
- **Common Cause Failure (CCF)**

Dependent Failures

The shared cause has two elements, a root cause and a coupling factor:

Root cause : Most basic cause of item failure that, if corrected, would prevent recurrence of this and similar failures.

Coupling factor : Property that makes multiple items susceptible to the same root cause.



- **Common Cause Failure (CCF)**

Typical Root Causes

Pre-Operational Root Causes

Design, manufacturing, construction, installation errors.

Operational Root Causes

- **Operation and Maintenance-Related:** Inadequate maintenance and execution, competence and scheduling
- **Environmental Stresses:** Internal and external exposure outside the design envelope or energetic events such as earthquake, fire, flooding

- **Common Cause Failure (CCF)**

Typical Coupling Factors

- Same design
- Same hardware
- Same function
- Same software
- Same installation staff
- Same maintenance and operational staff
- Same procedures
- Same system/item interface
- Same environment
- Same (physical) location

- **Common Cause Failure (CCF)**

NUREG/CR-6268 - Common-Cause Failure Database and Analysis System

Extrinsic dependency: A situation where the dependency or coupling is not internal of the system.

Physical or environment stresses.

Human

Intrinsic dependency: A situation where the functional status of a component is affected by the functional status of other components.

Functional requirement dependency

Functional input dependency

Cascading failure

- **Common Cause Failure (CCF)**

Cascading Failures

A **cascading failure** is a failure in a system of interconnected parts in which the failure of a part can trigger the failure of successive parts.

Such a failure may happen in many types of systems, including power transmission, computer networking, finance, human bodily systems, bridges even **Finance!!**



- **Common Cause Failure (CCF)**

Attributes of a CCF definition

Smith and Watson (1980) suggest that a definition of CCF should encompass:

- 1 The items affected are unable to perform as required
- 2 Multiple failures exist within redundant configurations

3 The failures are "first-in-line" type of failures and not the result of cascading failures

- 4 The failures occur within a defined critical time period (e.g., the time a plane is in the air during a flight)
- 5 The failures are due to a single underlying defect or physical phenomenon (the "common cause")

- **Common Cause Failure (CCF)**

Some different definitions

Nuclear industry (NEA, 2004)

A dependent failure in which two or more component fault states exist simultaneously or within a short time interval, and are a direct result of a shared cause

Space industry (NASA PRA guide, 2002)

The failure (or unavailable state) of more than one component due to a shared cause during the system mission.

Process industry (IEC 61511, 2003)

Failure, which is the result of one or more events, causing failures of two or more separate channels in a multiple channel system, leading to system failure.

- **Common Cause Failure (CCF)**

CCF Modeling

- 1 Develop a system logic model (e.g., a fault tree or a reliability block diagram)
- 2 Identify relevant common cause component groups (CCCG)
- 3 Identify relevant root causes and coupling factors/mechanisms
- 4 Assess the efficiency of CCF defenses
- 5 Establish explicit models
- 6 Include implicit models
- 7 Quantify the reliability and interpret the results

Common cause component group (CCCG): A set of system items that may have the same CCF

- **Common Cause Failure (CCF)**

Explicit Modeling

The shared cause is identified as a separate basic event/element in the reliability model.

Explicit causes may be:

- Human errors

- Utility failures (e.g., power failure, cooling/heating failure, loss of hydraulic power)

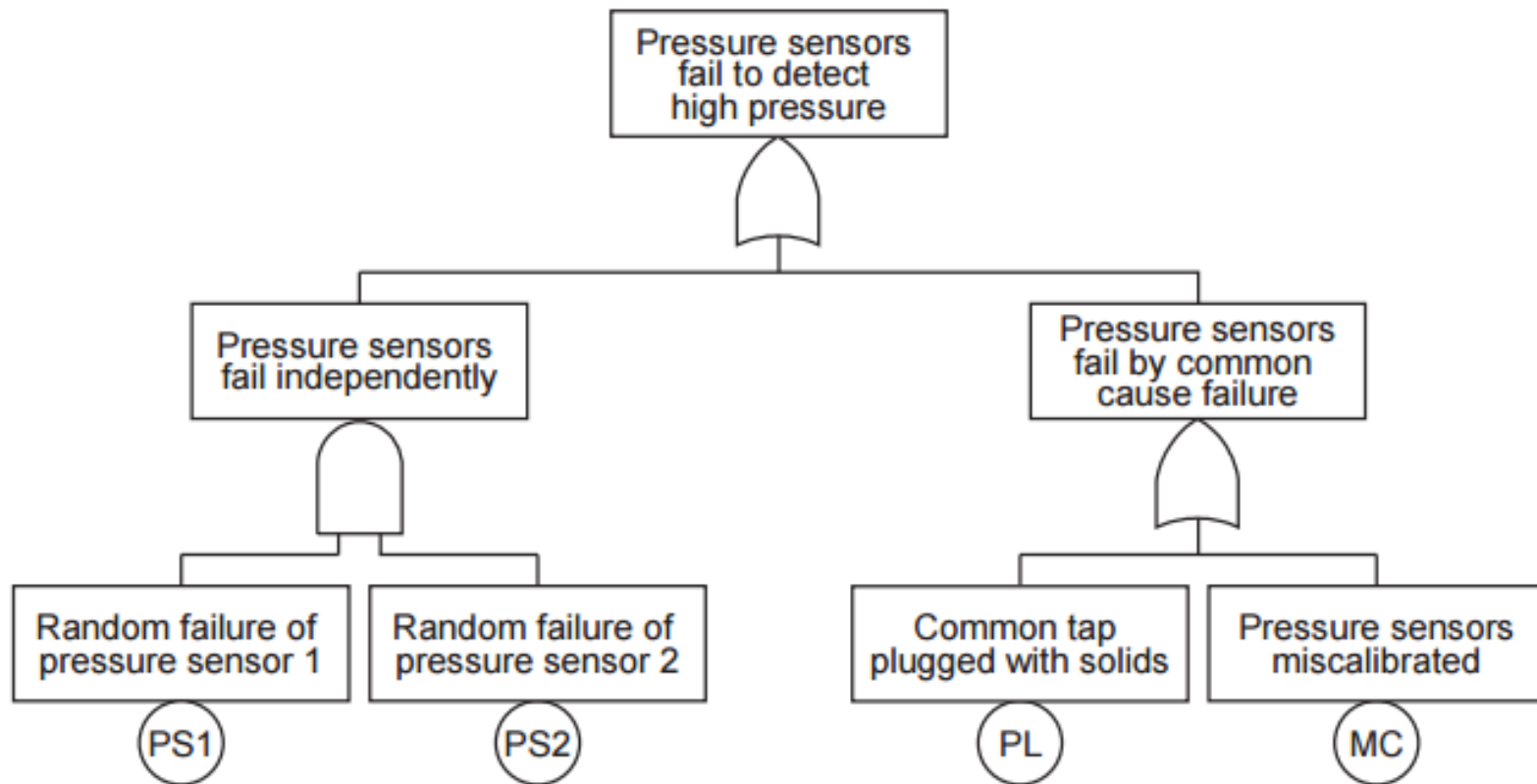
- Environmental events (e.g., lightning, flooding, storm)

Event tree and fault tree analysis

- Consideration of functional interdependencies

- Common Cause Failure (CCF)









Explicit Modeling Example: Two pressure sensors



Summers and Raney (1999)

- Fault Tree**

Fault Tree

Symbol	Description
	Event : Symbol indicates a case arises in the combination of the case through the logic gate
	Basic Event : More symbols representing the basic error event does not require the development
	Undeveloped Event : Not analyzed by the lack of information or analysis is required or not is a symbol representing the abbreviation phenomena
	Sign indicating the electric information between the other part is the same as in Fault Tree
	Symbols indicating events that can be expected to occur normally
	Symbol showing the state that must be considered in the production of the gate of the output
	AND Gate : A logic gate that is used to satisfy all of the lower case
	OR Gate : A logic gate that is used to satisfy any one of the sub case

- **Common Cause Failure (CCF)**

Implicit Modeling

Where a set of items share a number of root causes and coupling factors, and where the explicit modeling would be unmanageable, the (residual) shared causes are modeled as a "combined" basic event/element.

The implicit modeling implies approach of the use of a CCF modeling.

Marshall-Olkin-Model "2-out-of-3-system", b -Factor-Model, MGL-Model (Multiple Greek Letter), BFR-Model (Binominal Failure Rate)

- **Common Cause Failure (CCF)**

Multiplicity

Consider a system of three components 1, 2, and 3, and let E_i be the event that component i is in a failed state.

A failure event can have 3 different multiplicities:

A single failure, where only one component fails, can occur in 3 different ways as:

$$(E_1 \cap E_2^* \cap E_3^*), (E_1^* \cap E_2 \cap E_3^*), \text{ or } (E_1^* \cap E_2^* \cap E_3)$$

A double failure can also occur in three different ways as:

$$(E_1 \cap E_2 \cap E_3^*), (E_1 \cap E_2^* \cap E_3), \text{ or } (E_1^* \cap E_2 \cap E_3)$$

A triple failure occurs when

$$(E_1 \cap E_2 \cap E_3)$$

- **Common Cause Failure (CCF)**

Multiplicity

Probability of a specific combination for a system of 3 identical channels:

$$\begin{aligned}g_{1,3} &= \Pr(E_1 \cap E_2^* \cap E_3^*) = \Pr(E_1^* \cap E_2 \cap E_3^*) \\ &= \Pr(E_1^* \cap E_2^* \cap E_3)\end{aligned}$$

$$\begin{aligned}g_{2,3} &= \Pr(E_1 \cap E_2 \cap E_3^*) = \Pr(E_1 \cap E_2^* \cap E_3) \\ &= \Pr(E_1^* \cap E_2 \cap E_3)\end{aligned}$$

$$g_{3,3} = \Pr(E_1 \cap E_2 \cap E_3)$$

- **Common Cause Failure (CCF)**

Multiplicity

Probability of a specific multiplicity

$$Q_{1:3} = \binom{3}{1} \cdot g_{1,3} = 3 \cdot g_{1,3}$$

$$Q_{2:3} = \binom{3}{2} \cdot g_{2,3} = 3 \cdot g_{2,3}$$

$$Q_{3:3} = \binom{3}{3} \cdot g_{3,3} = g_{3,3}$$

- **Common Cause Failure (CCF)**

2-out-of-3 system

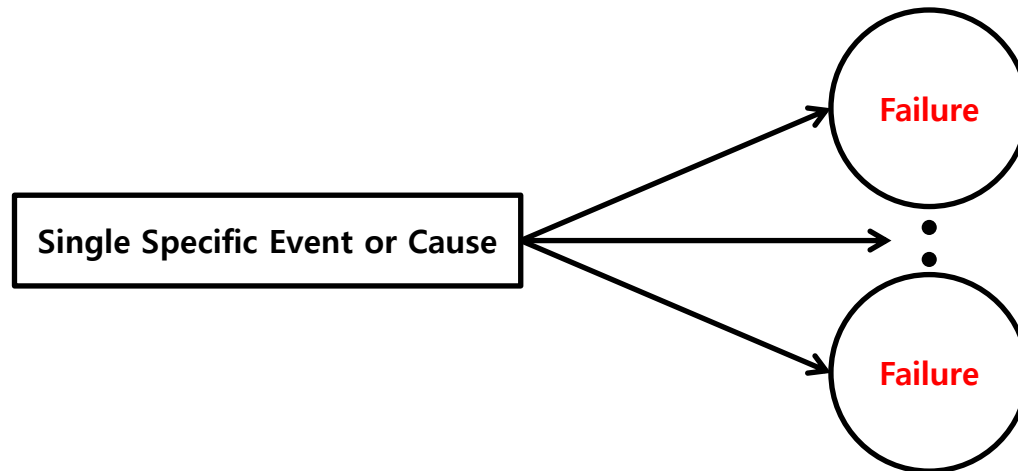
N-M 시스템에서 M개의 시스템 중 N개가 고장이 났을 경우 전체 시스템이 고장날 확률

$$\begin{aligned}\Pr(\text{System failure}) &= Q_{2:3} + Q_{3:3} \\ &= 3 \cdot g_{2,3} + g_{3,3}\end{aligned}$$

• Common Cause Failure (CCF)

Definition

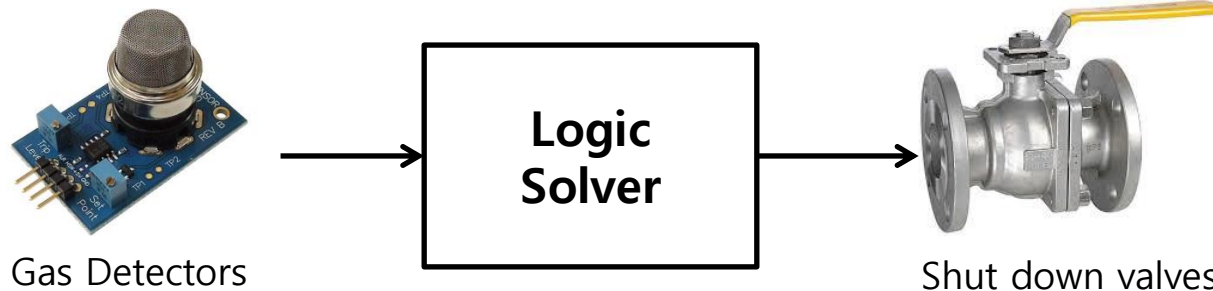
- High technology industries with high failure costs commonly use **redundancy** as a means to reduce risk
- Redundant systems, whether similar or dissimilar, are susceptible to **Common Cause Failures (CCF)**
- **Common Cause Failure (CCF)** is "A failure of two or more components, system, or structures due to a single specific event or cause."



• Common Cause Failure (CCF)

Safety Instrumented System (SIS)

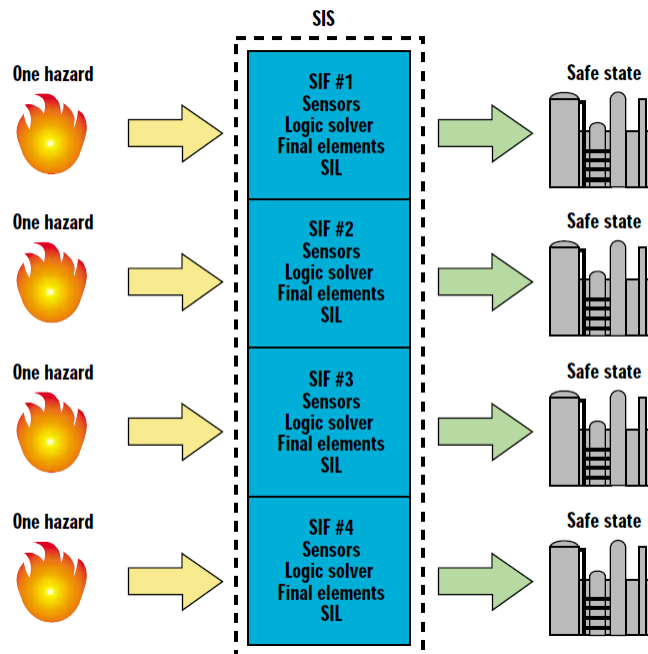
- Common Cause Failures (CCFs) are an important part of reliability analysis, and engineers have been aware of these type of failures
- **Safety Instrumented System (SIS)** is a system which consists of **sensors**, **logic solvers** and **actuating items**
- A fire and gas detection system with an alarm or a sprinkler system is an example of a **SIS**
- A **SIS** is constructed to take the process into a **safe state** if a dangerous event occurs



• Common Cause Failure (CCF)

Safety Instrumented System (SIS)

- **Safety Instrumented Function (SIF)** is a function that is implemented by a **SIS**, SIS may consist of several **SIFs**
- Each **SIF** has to fulfill a requirement which is called **Safety Instrumented Level (SIL)**



- **Common Cause Failure (CCF)**

Safety Instrumented System (SIS)

- Safety integrity is defined as

The probability of a safety-related system satisfactorily performing the required Safety functions under all the stated conditions within a stated period of time

IEC 61508 (2000, Part 4)

- The measure is classified into four different discrete levels defined as **Safety Integrity Levels (SIL)**

SIL	Low Demand Mode	High Demand Mode
4	$\geq 10^{-5}$ to $< 10^{-4}$	$\geq 10^{-9}$ to $< 10^{-8}$
3	$\geq 10^{-4}$ to $< 10^{-3}$	$\geq 10^{-8}$ to $< 10^{-7}$
2	$\geq 10^{-3}$ to $< 10^{-2}$	$\geq 10^{-7}$ to $< 10^{-6}$
1	$\geq 10^{-2}$ to $< 10^{-1}$	$\geq 10^{-6}$ to $< 10^{-5}$

- **Common Cause Failure (CCF)**

Safety Instrumented System (SIS)

- **Low Demand Mode** : The frequency of demands for operation made on a safety-related system is **no greater than one per year** and **no greater than twice the proof-test frequency**

Ex. Shut down valves, Heat detector

- **High Demand Mode** : The frequency of demands for operation made on a safety-related system is **greater than one per year** or **twice the proof-test frequency**

Ex. Braking system of a car

• Types of CCF

- There are several contributing **factors** or **causes** for a CCF
- The following is a brief list of **causes** which can take out **redundant components** or **systems**

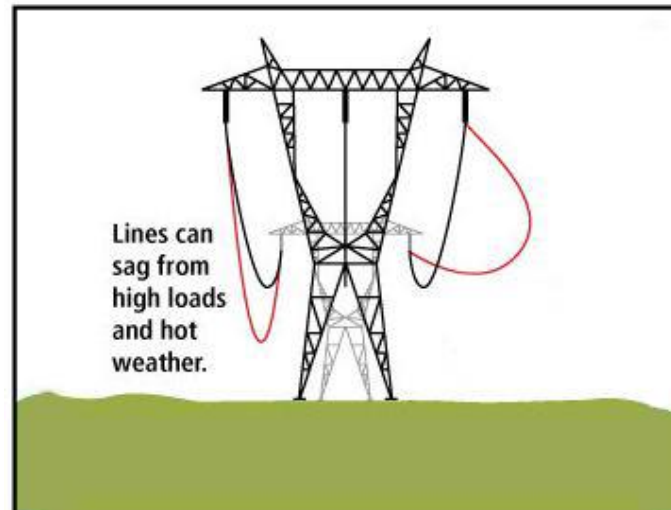
<i>System or Component Requirements</i>		<i>Loss of Power</i>
<i>Wear Out</i>		<i>Software</i>
<i>Contamination</i>		<i>Saturation of Signals</i>
<i>Corrosion</i>		<i>Design Deficiency</i>
Environment	<i>Weather</i>	<i>Transportation/Shipping</i>
	<i>Lightning/Electromagnetic Interference</i>	<i>Human Error/System Complexity</i>
	<i>Earthquake</i>	<i>Cascading</i>
	<i>Thermal Conditions</i>	<i>Single Physical Point where Redundant Items Meet</i>
<i>Lack of Process Control/Manufacturing Deficiency</i>		

- **Examples**

NASA Marshall Space Flight Center, Huntsville, Alabama, USA

Power Grid (Cascading)

- Hot summer day
 - Led to increased power consumption
 - Led to power lines sagging
- One set of power lines were lost -> Increasing load on remaining lines
 - Those lines sagged



- **Examples**

NASA Marshall Space Flight Center, Huntsville, Alabama, USA

Apollo 13 Explosion (Single Physical Point)

- Oxygen Tank 1 and its redundant supply, Oxygen Tank 2, were located directly adjacent to each other
- Oxygen Tank 2 blast
 - The concussion from the blast also damaged Oxygen Tank 1
 - Causing it to leak, Emptying its entire supply to space

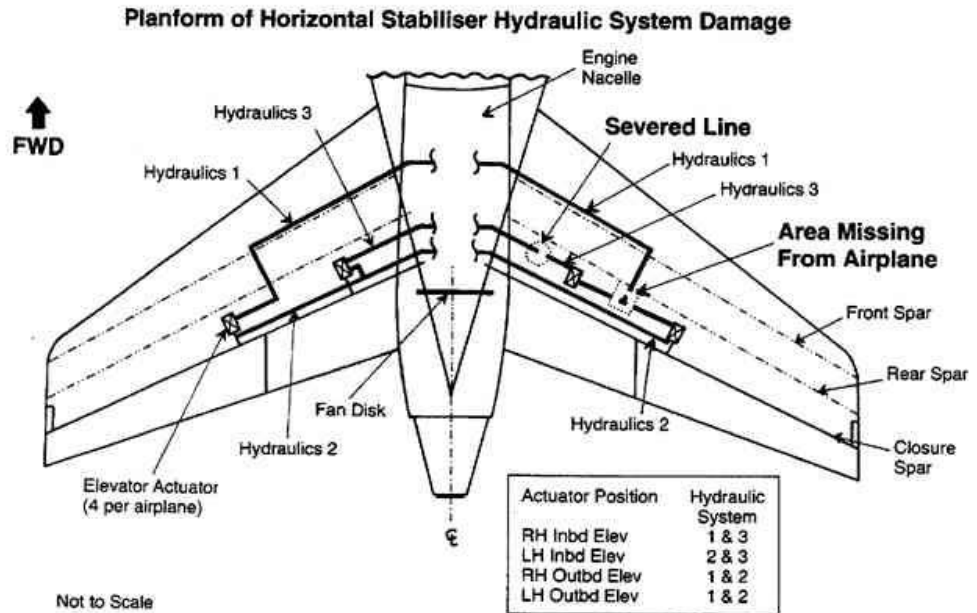
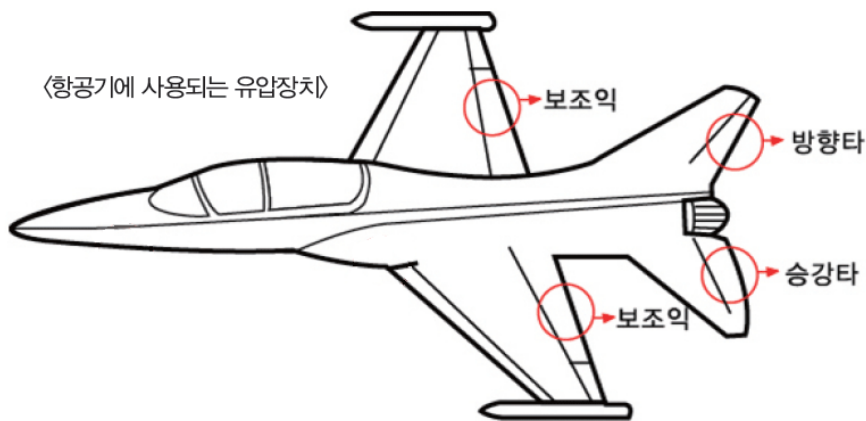


Examples

NASA Marshall Space Flight Center, Huntsville, Alabama, USA

Airlines Flight 232 (Single Physical Point)

- All 3 redundant hydraulic systems were cut by single engine failure
- Non designed in redundancy
 - Using remaining two engines to control the plane, saved many lives



- **Examples**

NASA Marshall Space Flight Center, Huntsville, Alabama, USA

Japan's Fukushima Daiichi Power Plant (Environmental)

- Backup generators used to generate power if an earthquake interrupted power failed
 - Due to the water from a tsunami flooding the system
- The thought of the CCF of an earthquake both causing power loss and a tsunami of sufficient size to overcome the wall created to protect the plant was not envisioned



- **Examples**

RAID System 1

- When two disks are purchased online and are installed in a computer
 - There can be many Common Cause Failure
- The disks are likely from the same manufacturer and of the same model
 - They share the same design flaws (**Design Deficiency**)
- The disks are likely to have similar serial numbers
 - They may share any manufacturing flaws affecting production of the same batch (**Manufacturing Deficiency**)
- The disks are likely to have been shipped at the same time
 - They are likely to have suffered from the same transportation damage (**Transportation/Shipping**)

- **Examples**

RAID System 2

- As installed, both disks are attached to the same power supply
 - Making them vulnerable to the same power supply issues (**Loss of Power**)
- As installed, both disks are in the same case
 - Making them vulnerable to the same overheating events (**Thermal Conditions**)
- They will be both attached to the same card or motherboard, and driven by the same software
 - May have the same bugs or viruses (**Software**)
- Both disks will be subjected to the same workload and to very repetitive similar access patterns, stressing them in the same way.
 - stressing them in the same way (**Wear Out**)

• Examples of Reducing CCF

Environmental Control Fan (Cascading)

- On orbit, air flow is required to maintain life



All three fans could be susceptible to dirt/debris from cabin



A screen could prevent this



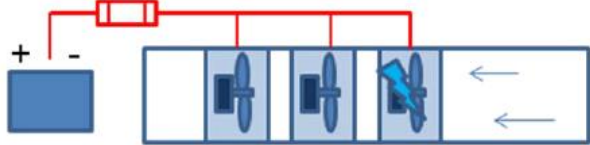
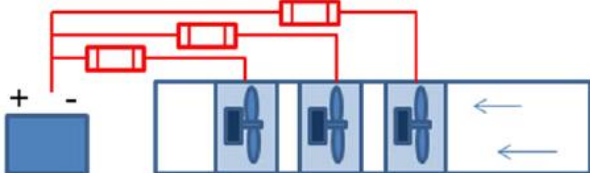
One fan can fail, sending debris into other fans, a cascading failure



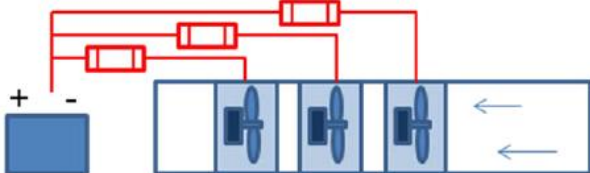
Each fan having a screen will limit this

• Examples of Reducing CCF

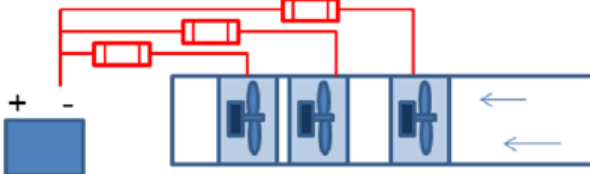
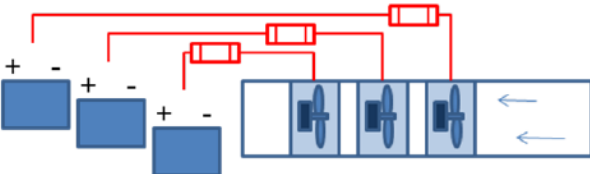
Environmental Control Fan (Loss of Power)

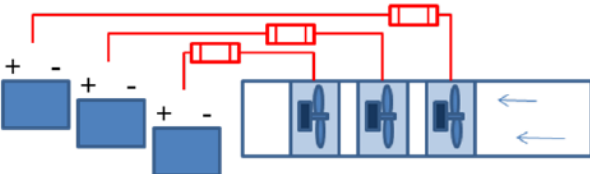
All three fans could be susceptible to loss of power if one fan has a short



Each fan having a fuse will limit this

One battery could fail causing all fans to fail

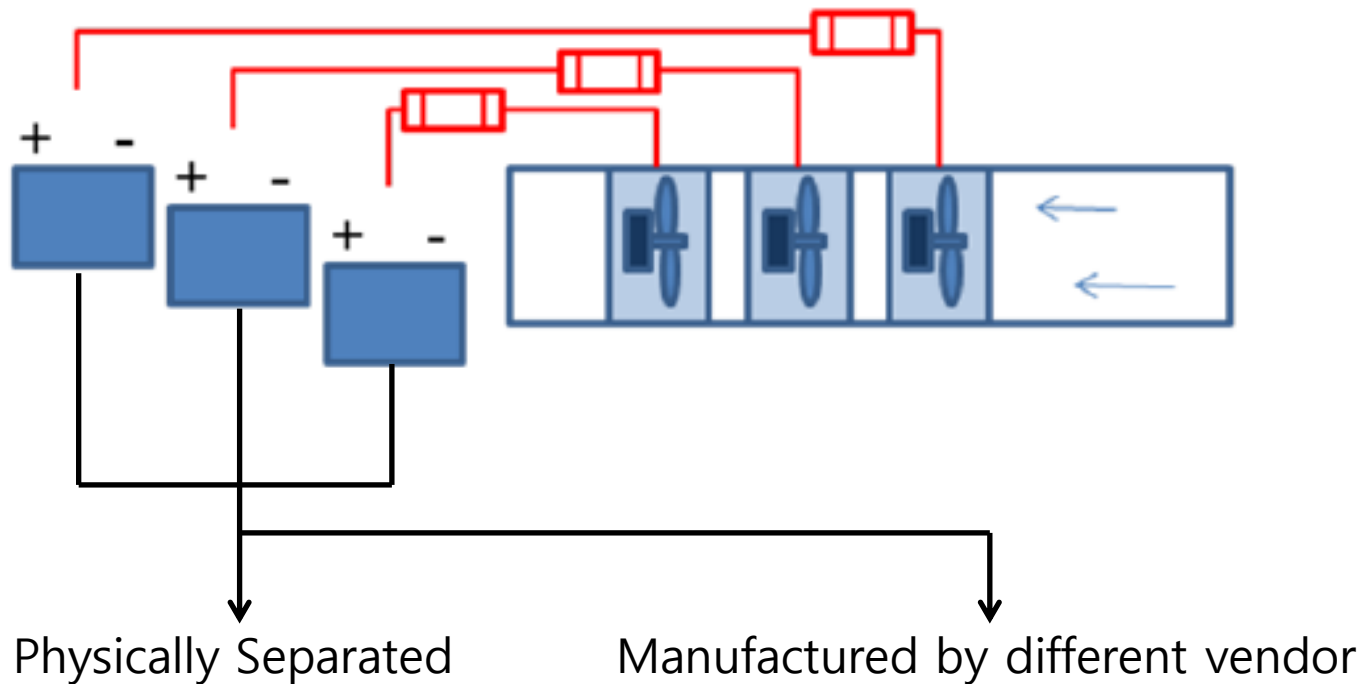


Redundant batteries could prevent this

- **Examples of Reducing CCF**

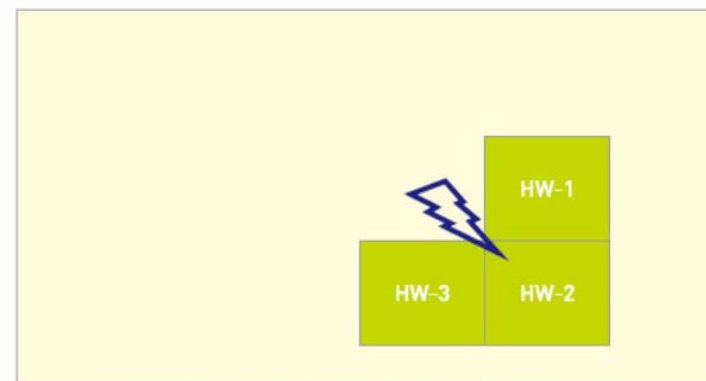
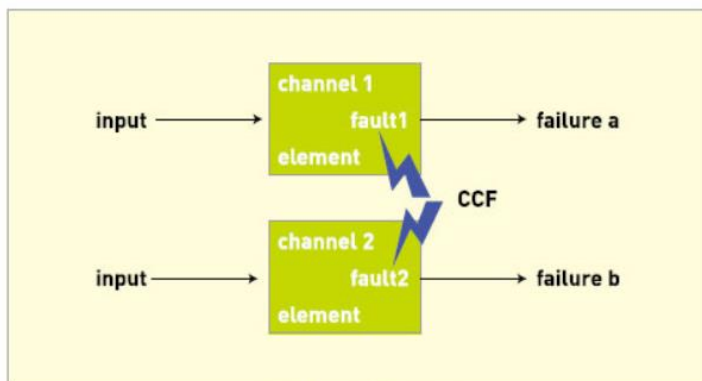
Environmental Control Fan

- Using Diverse(Unlike) Redundancy

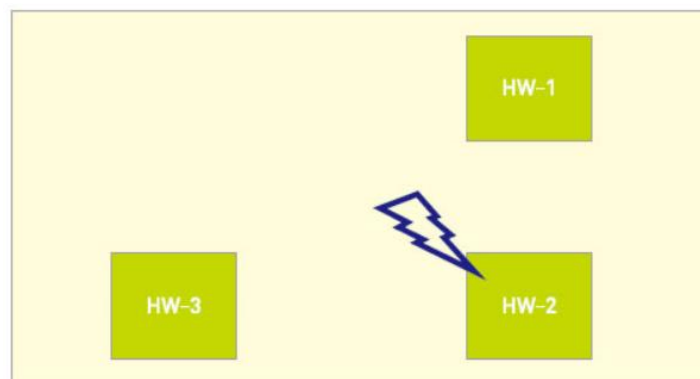


- Examples of Reducing CCF**

Closely Located Hardware Device (Single Physical Point)



Closely located hardware device

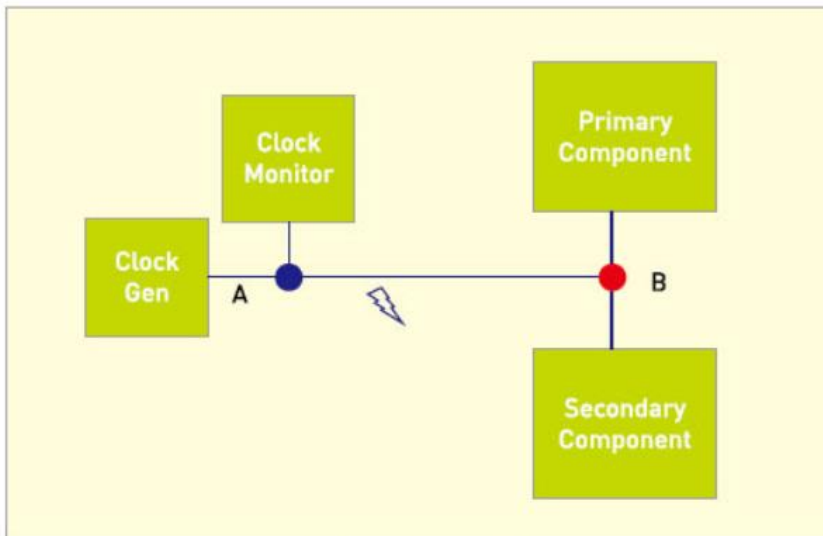


Separately located hardware device

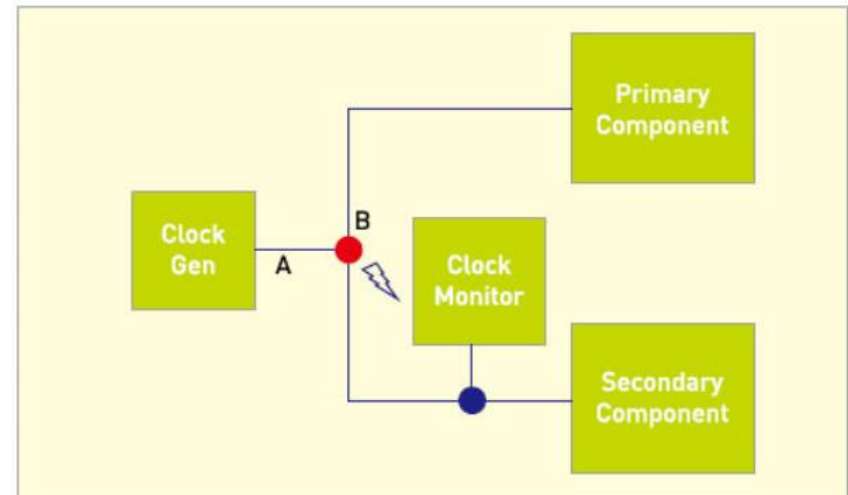
• Examples of Reducing CCF

Clock Tree & Clock Monitoring (Design Deficiency)

- Split point(Red Dot) before the monitoring point(Blue Dot) is not found failures that occur in the Clock Tree path
- Failures in the path influence Spare parts



Clock Tree vulnerable to CCF



Improved Clock Tree

- **Analysis for Reducing CCF**

Use a Common Cause Failure list (Check List, IEC 61508)

Use diverse(unlike) redundancy when possible

Perform a Fault Tree Analysis (FTA)

The β -Factor Model, The C-Factor Model, Others

• Analysis for Reducing CCF

Use a Common Cause Failure list (Check List, IEC 61508)

Hardware	Software	ASICs and FPGAs
<p><u>During design and implementation</u></p> <ol style="list-style-type: none"> 1. Robust project management and documentation (throughout) 2. Structured specification, design 3. Observance of guidelines and standards 4. Functional testing, analysis 5. Operation and maintenance instructions, user- and maintenance-friendly 6. Interference testing 7. Fault insertion testing <p><u>During operation</u></p> <ol style="list-style-type: none"> 1. Program sequence monitoring and on-line monitoring or testing 2. Power supply monitoring and protection 3. Spatial separation 4. Ambient temperature protection 5. Modification protection 	<ol style="list-style-type: none"> 1. <u>Functional safety assessment:</u> checklists, truth tables, failure analysis, CCF analysis, reliability block diagrams 2. <u>Software requirements specification</u> – formal or semi-formal methods, traceability, software tools 3. Fault detection, error detecting codes 4. Diverse monitoring techniques 5. Recovery mechanisms or graceful degradation 6. Modular design 7. Trusted/verified software elements 8. <u>Forwards/backwards traceability at all stages</u> 9. Structured or semi-formal or formal methods, auto-code generation 10. Software tools 11. Guaranteed maximum cycle time, 	<ol style="list-style-type: none"> 1. Structured description, VHDL design description and simulation, Boolean design description 2. Proven in use VHDL simulators and design environment 3. Functional testing on module and top levels, and embedded in system environment 4. Avoid asynchronous constructs, synchronised primary inputs 5. Design for testability; modularisation 6. Code guidelines adherence, code checker, defensive programming 7. Documentation of simulation results 8. Code inspection, walk-through 9. Validation of soft-cores 10. Internal consistency checks 11. Simulation of gate netlist to check timing constraints; static timing analysis of propagation delay

• Analysis for Reducing CCF

Use a Common Cause Failure list (Check List, IEC 61508)

	<p>time-triggered architecture, maximum response time</p> <p>12. Static resource allocation, synchronisation</p> <p>13. Language selection, suitable tools</p> <p>14. Defensive programming, modular approach, coding standards, structured programming</p> <p>15. Testing: dynamic, functional, black box, performance, model-based, interface, probabilistic</p> <p>16. Process simulation, modelling</p> <p>17. Modification/change control: impact analysis, re-verification, revalidation, regression testing, configuration management, data recording and analysis</p> <p>17. Verification: Formal proof, static analysis, dynamic analysis, numerical analysis</p>	<p>12. Verification of gate netlist</p> <p>13. Check ASIC vendor requirements and constraints</p> <p>14. Documentation of synthesis constraints, results and tools; use of proven in use tools and target libraries</p> <p>15. Script based procedures</p> <p>16. Test insertion and test pattern generation</p> <p>17. Placement, routing, layout generation</p> <p>18. Proven in use chip technology and manufacturing, QA, QC</p> <p>19. Test coverage of manufacturing test; final verification and validation</p> <p>20. Burn-in test</p>
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- **Analysis for Reducing CCF**

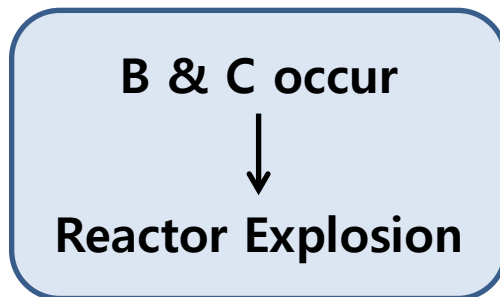
Use diverse(unlike) redundancy when possible

- For example, **Nuclear Reactor Protection Systems**
- The diverse system design should be developed by a different team, using independently derived safety functional requirements
- The diverse system should be electrically and physically separated
- It should use different input sensors measuring diverse operating parameters
- Its signals should pass via separate routes and be processed by diverse types of logic solver
- Its final actuating devices (usually electrical breakers) should be from a different manufacturer
- Its means of shutdown should use different physical principles

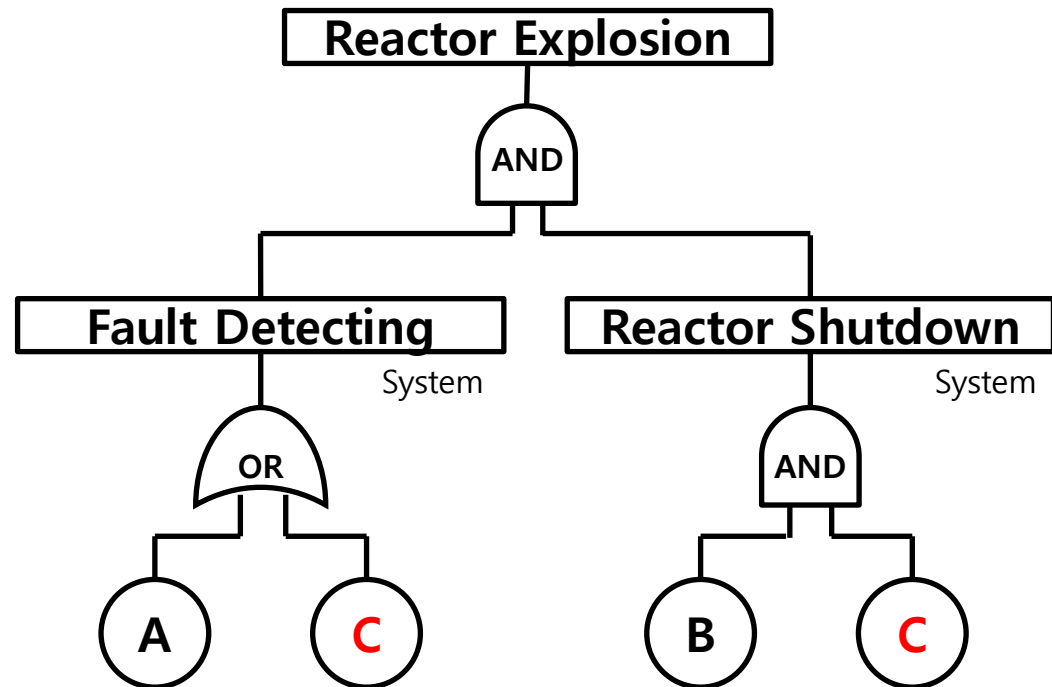
• Analysis for Reducing CCF

Perform a Fault Tree Analysis (FTA)

- Defines interactions and common failure paths
- Can be done on system level and can be performed on subsystems or components that contain redundant items which are deemed susceptible



Common Cause : C



• Analysis for Reducing CCF

The β -Factor Model

- The **β -factor** model is the most commonly used CCF model
- This model assumes that a certain percentage of all failures are CCFs
- The **total failure rate** λ is split into an **independent part** λ_I and a **dependent part** λ_C , such that

$$\lambda = \lambda_I + \lambda_C$$

- A **β -factor** is defined as

$$\beta = \frac{\lambda_C}{\lambda}$$

- The value **β** can also be expressed as

$$\beta = P(CCF|Failure)$$

- **Analysis for Reducing CCF**

The β -Factor Model

- Consider a system of m similar items
- Each item failure can have two distinct causes :
 - An independent cause (i.e., a cause that only affects the specific item)
 - A shared cause that will affect all the m items – and cause all m to fail at the same time
- This means that the multiplicity of each CCF event must be either **1** or **m**
- **It is not possible to have CCF events with intermediate multiplicities**

- **Analysis for Reducing CCF**

The β -Factor Model

- Consider a system of m identical channels and assume that we have observed that a channel has failed
- The conditional probability that this is, in fact a CCF of multiplicity k is

$$f_{1,m} = 1 - \beta$$

$$f_{k,m} = 0$$

$$f_{m,m} = \beta$$

for $k = 2, 3, \dots, m - 1$

- **Analysis for Reducing CCF**

The β -Factor Model

- The **β -factor** model is simple and easy to understand and use
 - Since it has only one extra parameter (β)
 - And it is easy to understand the meaning of this parameter
- The **β -factor** model is the most commonly used CCF model
- The **β -factor** model is preferred CCF model in IEC 61508

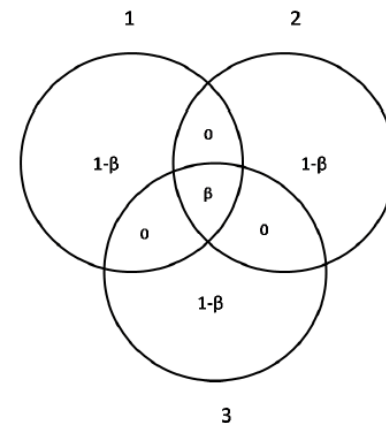
• Analysis for Reducing CCF

The β -Factor Model

- An effort to reduce an item's susceptibility to CCFs will reduce the parameter β
 - But will at the same time increase the **rate of independent failures** λ_I
 - Since λ_I is defined as

$$\lambda_I = (1 - \beta) \cdot \lambda$$

- If we have a system consisting of more than two components, the **β -factor** model doesn't allow for the possibility that more than one
 - But not all components fail due to a CCF



• Analysis for Reducing CCF

The C-Factor Model

- The **C-Factor** model is mainly the same model as the **β -factor** model
 - But the **rate of dependent failures**, λ_C is defined as a **fraction (C) of the independent failure rate**, λ_I
 - Instead of as a fraction of the total failure rate (as is done in the **β -factor** model), such that

$$\lambda = \lambda_I + C \cdot \lambda_I$$

- This means that an effort to reduce the item's susceptibility to CCFs will reduce the **total failure rate** λ
 - And not as in the **β -factor** model to increase the independent failure rate

- **Analysis for Reducing CCF**

Others

- **Basic Parameter Model**
- **Alpha-Factor Model**
- **Shock Models**
 - **The Multinomial Failure Rate Model**
 - **The Random Probability Shock Model**
 - **The Random Probability Shock Model**
- **Markov Analysis**
 - **The Matrix Multiplication method**
 - **The differential equations method**

- **Q & A**

- *Thank You*